

RAM48 Series

Magnetic absolute type



Changchun Rongde Optics Co.,Ltd



www.roundss.cc



Safety Precautions

When using this product, be sure to observe the following important precautions in order to prevent product failure and malfunction. Please use this product after fully understanding the following.

Precautions for storage, transportation, and installation

Do not store and set up in the following environments. •Places exposed to direct sunlight • Places with ambient temperature exceeding the storage and installation temperature conditions •Places with relative humidity exceeding storage and installation humidity conditions •Places with rapid temperature changes and easy condensation •Corrosive gases*1 (hydrogen sulfide, sulfurous acid, Places close to flammable gases such as chlorine, ammonia, etc. If it is installed in other special gas environments, it needs to be inspected by the customer before use. This product is not guaranteed for use in special gas environments.

•A radiation environment or a place exposed to radiation •A place where there is a lot of dust, dust, salt, and metal dust

※1. Please note that in addition to the normal surrounding environment, corrosive gas may be generated due to the volatilization of components such as grease around the encoder.

Installation Precautions

•When installing, follow the instruction manual for assembly and adjustment.

•Please pay sufficient attention to the installation environment to prevent oil, foreign matter, etc. from entering the inside of the encoder.

•Please loosen the screws and bolts used for fixing the encoder.

•Please take measures against static electricity in the installation environment, etc., to prevent electrical parts from being subjected to overvoltage, etc.

•If the encoder is subjected to vibration or shock, it may malfunction or malfunction. Please check the installation environment carefully.

•Do not apply external force such as knocking to the encoder.

•For the encoder cable and the connection part between the cable and the cover, please fix it so that it will not be subjected to loads such as pulling and bending. Otherwise, the problem of falling off and pulling out the cable may occur.

•The interference received by the encoder may cause malfunction. Please pay attention to the installation environment such as the method of installing the encoder case and the method of connecting the motor cable.

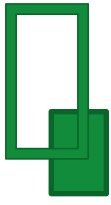
※1. Please use metal products that can shield electromagnetic and keep stable potential for the encoder housing. At this time, please ensure sufficient space distance from the electrical components in the circuit board. If the encoder will be affected by the magnetic field generated by the nearby motor and the welding current, please use soft magnetic material (such as soft iron, etc.) for the encoder housing.

※2. Do not place the motor power cable close to the encoder.

※3. Make sure to ground the FG wire of the motor and the FG of the mechanical device.

•After installing the encoder, the user is requested to conduct a sufficient system evaluation in advance.

•Do not perform withstand voltage test and insulation resistance test on the encoder.

**Wiring Precautions**

Please perform wiring correctly and securely.

When wiring, please turn off the power.

Please use the specified power supply voltage. Also, pay attention to the drop in the power supply voltage due to the wiring length.

Do not use the encoder wiring and other power lines in the same pipe or bundle them in parallel.

Use twisted pair cables for encoder wiring for signal cables and power cables.

Use braided shielded cables for encoder wiring. Also, make sure to ground the shielded wires at the encoder and the other side (controller side).

Operation Precautions

Please fully study and confirm the safety design of the device against encoder failure and malfunction before using it.

When an alarm occurs, remove the cause and ensure safety before resetting the alarm and restarting the operation.

Do not apply excessive force to the cable, otherwise it may cause disconnection.

Do not apply overvoltage or reverse voltage exceeding the absolute maximum ratings, otherwise the components may be damaged or even fire may occur.

General Notes

These specifications are subject to change without prior notice due to product improvement and technological transformation. Please inquire about the latest specifications and confirm the application before actual use.

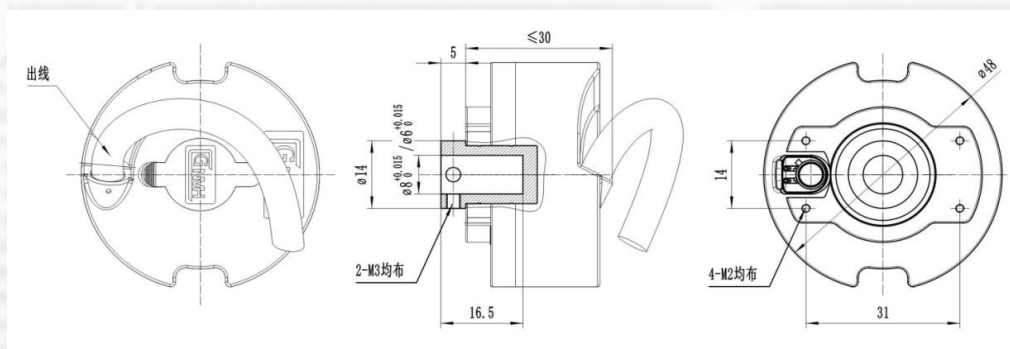
Please note that this product is intended for use in a part of general electronic equipment (OA equipment, communication equipment, home appliances, entertainment equipment, measurement equipment, general industrial equipment, etc.). It is not intended for applications requiring extremely high reliability and safety (transportation equipment, aerospace equipment, atomic force control systems, medical equipment for life support, etc.).

Our company strives to improve quality and reliability, but in general, malfunctions and failures of semiconductor products cannot be completely avoided. Therefore, when using this product, please take safety measures in order to avoid accidents by considering the possible influences such as malfunction of this product. When the life or property of others is damaged or adversely affected due to the malfunction, failure, or life of this product, or when the installation and use of this product results in failure of the equipment, facilities or machinery used, regardless of the degree How, the company is not responsible. Users are responsible for the system security design by themselves.

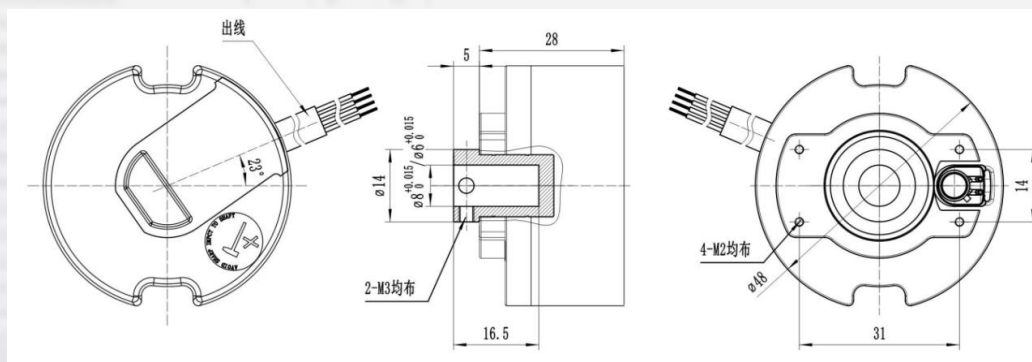
The company is responsible for free repair or replacement for the failure of the product due to manufacturing reasons within 18 months of leaving the factory.

Mechanical Dimensions

G type outlet method mechanical dimensions:

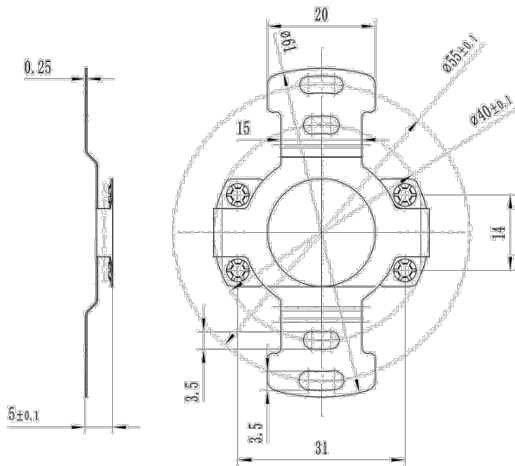


L type outlet method mechanical dimensions:

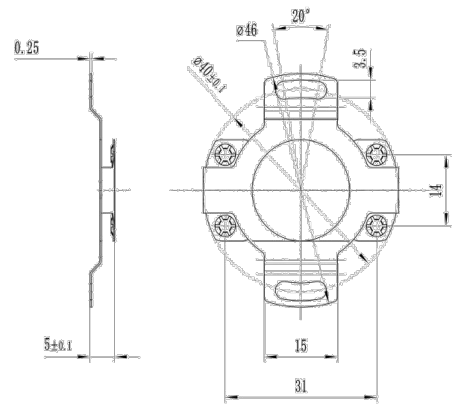




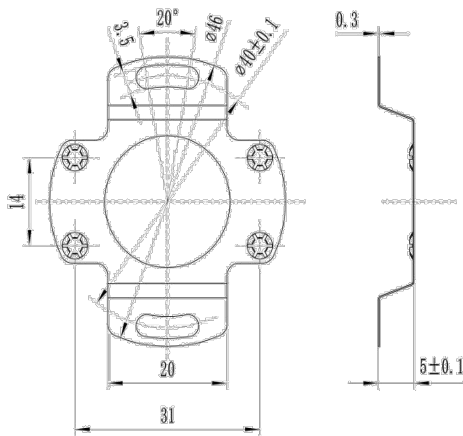
Accessory selection:



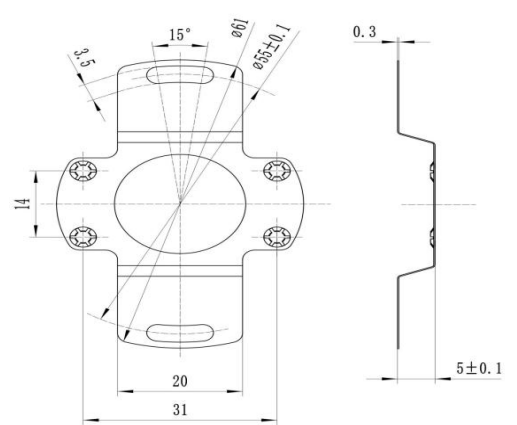
Accessory A



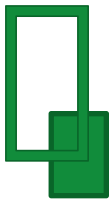
Accessory B



Accessory C2

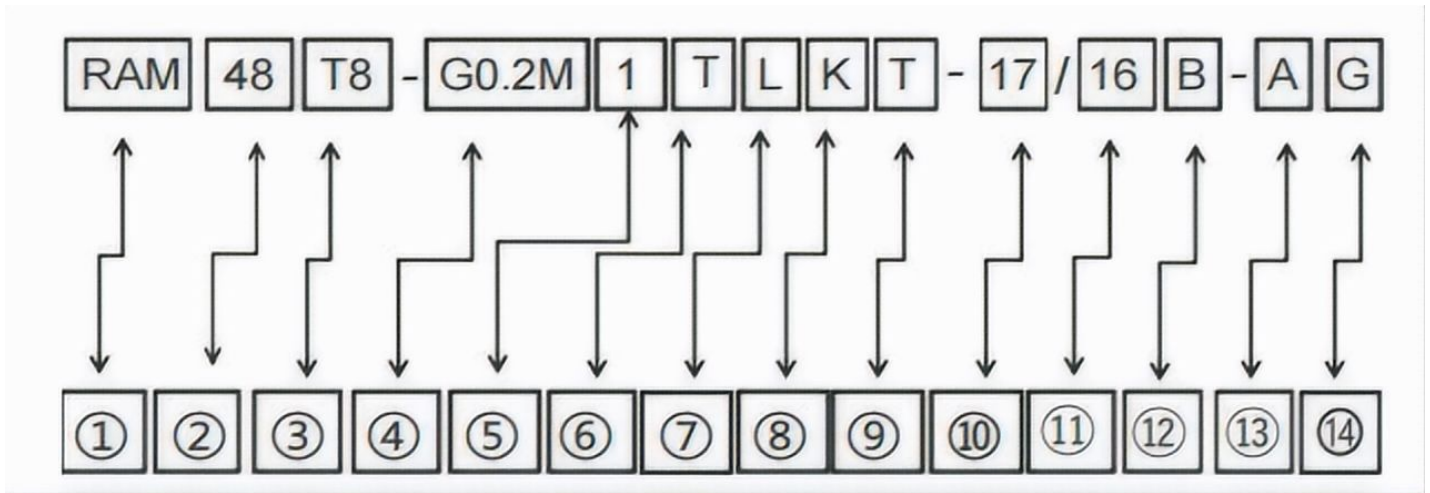


Accessory D2

**Technical Specifications**

Part Number	RAM48T8-G0.2M1TLKT-17/16B-A
Single turn resolution	17bit
Multi turn resolution	16bit
Communication Interface	RS485
Supply voltage	5V±0.25
Battery voltage	3.6V
Battery error generating voltage	2.75V (±0.15v)
Battery alarm generating voltage	3.1V (±0.15V)
Baud rate	2.5MHZ (max 4MHZ)
Refresh rate	Max 16K
Output code	Binary code
Fall time/Rise time	100ms
Operating Temp.	-10°C ~ 90°C
Operating Humidity	90%RH bellow (No condensation)
Storage Temp.	-20°C ~ 100°C
Storage humidity	95%RH bellow (No condensation)
Shock	980m/s ² ,11ms; 3 times for each direction, total 18 times
Vibration	10 to 55Hz, amplitude 1.5mm; 55 to 2000Hz, 98m/s ² ; 2 hours for each axis, total 6 hours
Rotational speed	≤6000rpm
Protection class	IP54
Current consumption (Multi turn)	80± 5mA
Current consumption (single turn)	75± 5mA

Part Number Defination



Items	Defination
①	Main model
②	OD of mainbody
③	Straight Shaft 6/8mm (Other sizes can be customized in large quantities)
④	G/L type outlet ,cable length:0.2M
⑤	Power 5V
⑥	RS485
⑦	2.5MHz baud rate
⑧	16K refresh rate
⑨	Timing transmission
⑩	17bit single turn resolution
⑪	16bit multi turn resolution
⑫	Binary Code
⑬	Accessory A
⑭	Blank: Default ≤6000rpm G: 6000rpm<High Speed <12000rpm

※As shown in the above: outer diameter 48mm, φ8 mm shaft, G type outlet ,cable length:0.2M,5V voltage, RS485 interface, baud rate 2.5MHz, update rate 16K, communication protocol is timing transmission, single-turn 17 bit, multi-turn 16 bits , Accessory A,Max allowed speed8000rpm.

Block description:

1. Interference to the encoder may cause malfunction. Please pay full attention to the installation environment such as the installation method of the encoder cover and the method of connecting the motor cable.
2. Do not lay the encoder wiring in the same pipe as the motor power line, or bundle them in parallel.
3. Please use twisted pair cables for encoder signal lines and power lines.
4. Encoder wiring must use grouped shielded cables, and the built-in shielding layer must be reliably grounded at both ends of the cable (encoder end and driver/motor PE end).
5. The protective ground (PE) end of the motor must be reliably connected to the ground end of the driver, and must be connected to the same grounding system.

Wiring definition:

COLOR	DEFINITION
BK	Power supply 0V
RD	Power supply 5V
BL	Signal D+
YL	Signal D-
BN	Battery 3.6V
WH	Battery 0v
SHIED	Housing G

Communication Protocol

1.1 General Specifications

Items	Specifications	Remarks
Communication code	Binary	
Transmission type	Differential line driver	RS485
Transmission data	One revolution data	17 bit
	multi turn data	16bit
Communication rate	2.5 Mbps	

1.2 E²PROM

Items	Address	Description	Remarks
Accessible address	0~0x7E	User data field	This address field can be used to store user data
	0x7F	Page address 0~2 (total 3 page)	Value can be set
Permissible times for writing	100000 times	Lap position information	The number of times the operation can be performed

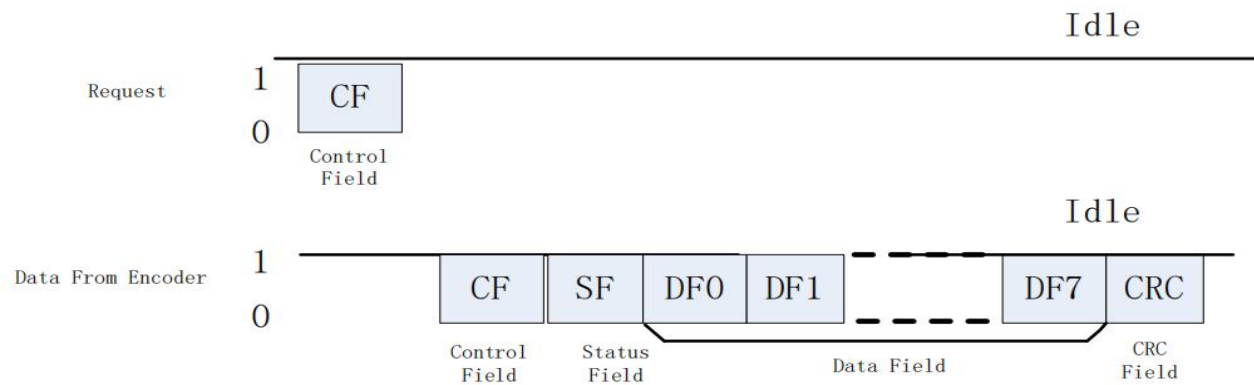
1.3 Frame Format

Items	Description	Remark
CF	Control Field	to identify different command types
SF	Status Field	Get the encoder status through this part
DF	Data Field	Encoder position data
ADF	Address Field	Accessible encoder addresses
EDF	E2PROM Field	the content of the address
CRC	CRC Field	Polynomial: x^8+1 (XOR all data except CRC)

※The name used in data frame transmission are shown in the table above

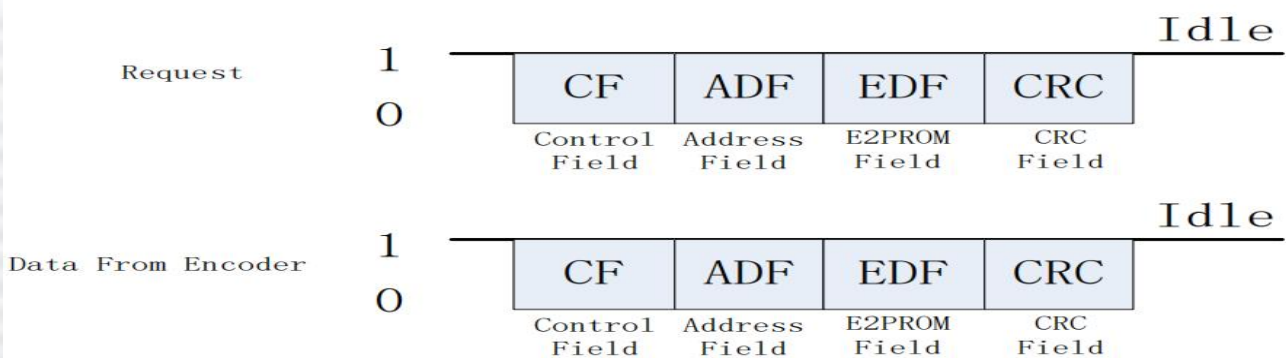
Each data frame is divided into several bytes, and the transmission and reception of each byte is realized by 1 start bit, 8 data bits and 1 stop bit, the low bit is in front and the high bit is behind.

1.3.1 Data Readout



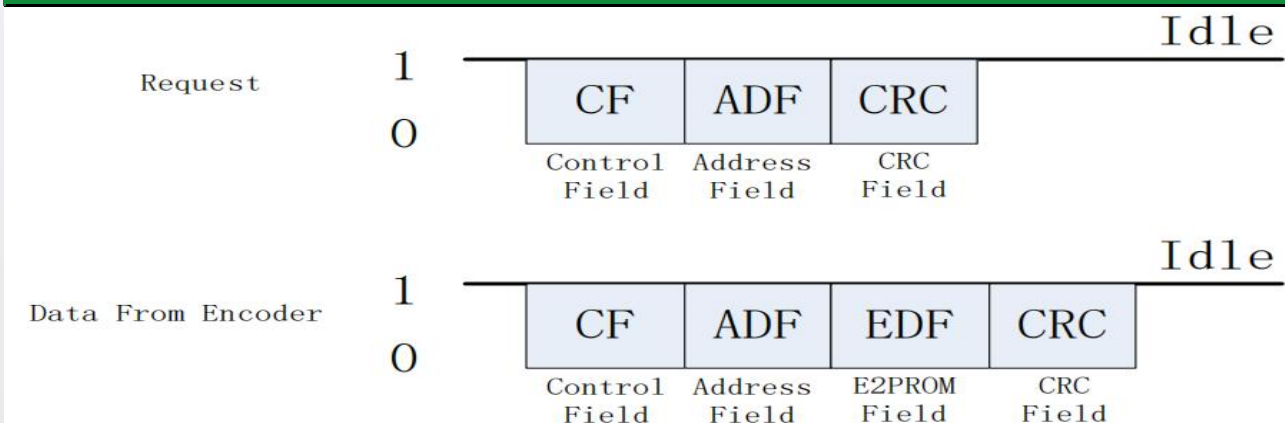
✘ The number of data in DF depends on different CFs

1.3.2 Access (Writing) to E²PROM



✘ CF is transmitted as the same content of its request

1.3.3 Access (Readout) from E²PROM



✘ The content of the accessed address is added to the return frame

1.4.1 Control Field (CF)

Application	Data ID	Remark
Data readout	ID0(0x02)	Read absolute position information (CF+SF+ABS+CRC)
	ID1(0x8A)	Multi-turn data information reading (CF+ABM+CRC)
	ID2(0x92)	Encoder ID information read (CF+ID+CRC)
	ID3(0x1A)	Read all data (CF+SF+ABS+ID+ABM+ALMC+CRC)
Writing to E2PROM	ID6(0x32)	The 8-bit "user data" can be written into the data corresponding to the specified address. Within 20μs after sending according to the command format, the encoder will send back data. Do not communicate with the encoder during this process.
Readout from E2PROM	IDD(0xEA)	8-bit "user data" can be read from the specified address. Within 20μs after sending according to the command format, the encoder will send back data. Do not communicate with the encoder during this process.
Reset	ID7(0xBA)	This reset command requires 10 consecutive commands to be sent at a time interval of not less than 62.5us to reset all fault flags.
	ID8(0xC2)	This reset command requires 10 consecutive commands to be sent at a time interval of not less than 62.5us to reset any single-turn position to zero. Even if the power is turned on again, the position still retains the position data after reset.
	IDC(0x62)	This reset command requires that the command be sent 10 times continuously at a time interval of not less than 62.5us, and the multi-turn data will be reset to zero (single-turn data will not be affected). At the same time reset all fault flags.

※CF consists of 1 byte, the category and content are shown in the table above

1.4.2 Status Field (SF)

Bit No	Description	Remark
Bit0	Rsvd	all are fixed to "0"
Bit1	Rsvd	
Bit2	Rsvd	
Bit3	Rsvd	
Bit4	Counting Error	Logic "1" is transmitted when any error occurs
Bit5	Rsvd	all are fixed to "0"
Bit6	Rsvd	

※CF consists of 1 byte, the category and content are shown in the table above

1.4.3 Data Field (DF0~DF7)

Data ID code	DF0	DF1	DF2	DF3	DF4	DF5	DF6	DF7
ID0 (0x02)	ABS0	ABS1	ABS2					
ID1 (0x8A)	ABM0	ABM1	ABM2					
ID2 (0x92)	ENID							
ID3 (0x1A)	ABS0	ABS1	ABS2	ENID	ABM0	ABM1	ABM2	ALMC
ID4 (0x2B)	ABS0	ABS1	ABS2	ABM0	ABM1	ALMC		
ID7 (0xBA)	ABS0	ABS1	ABS2					
ID8 (0xC2)	ABS0	ABS1	ABS2					
IDC (0x62)	ABS0	ABS1	ABS2					

※According to different CF types, there are different number of bytes in DF, as shown in the above table

Note:

1. ABS0~ABS2 are the low, middle and high bits of the absolute position of the encoder. Higher 7 bits of ABS2 are always logic "0", and then the valid data consists of total 17 bits (for a 23-bit encoder, the high 1 bit of ABS2 is 0, and the rest are valid bits).
2. ABM0~ABM2 are the low, middle and high bits of the multi-turn position of the encoder. ABM2 is always logic "0", and then the valid data consists of total 16 bits.
3. ENID: Encoder ID, =0x11 (17Bit) or 0x17 (23Bit).

Fault Description :

1.ALMC faults are shown in the table below.:

Bit	0	1	2	3	4	5	6	7
Fault Name	" 0 "	" 0 "	Counting error	Counter overflow	" 0 "	Multi-turn error	Battery error	Battery alarm

2.The descriptions of each fault flag are shown in the table below:

Fault Name	Function Description	Solutions
Counting error	Singleturn information calculation failure	Reconnect power
Multi-turn error	Multi-turn of data lost, multi-turn counting failure.	Fault Reset
Counter overflow	When a multi-turn counter overflows, a logic "1" will be marked.	Fault Reset
Battery error	If the battery voltage is below 2.75V, set the position.	Check the battery power supply circuit and replace the battery.
Battery alarm	If the battery voltage is below 3.1V, set the position.	The problem disappeared automatically after replacing the battery with one that had the correct voltage.